AMENDMENTS TO THE SPECIFICATION

Please amend the paragraph on page 24, beginning at line 15 as follows:

When the ends 320 and 322 of the smaller and larger diameter portions 316 and 314 are aligned, the larger diameter portion 314 forms the outer membrane 306 and the smaller diameter portion 316 forms the base 308. The cavity for the formable material 310 is located in the radial space between the base and the outer membrane, which are positioned in a concentric relationship. A small tube ~~(not shown)~~ 350 can be used to inject the formable material 310 between the ends 320 and 322 of the portions and into the cavity. In order to allow air bubbles to escape, the folded end 328 of the sleeve 300 can be placed below the other end 324 of the sleeve. When the formable material 310 has filled the cavity, the tube 350 is removed and the ends of the larger and smaller portion can then be sealed by heat or adhesive, as described above. In addition, before the open end 324 of the sleeve 300 is sealed, a mold may be used to squeeze the outer membrane 306 so as to drive any trapped air out of the sleeve prior to sealing. Alternatively, the sleeve 300 can be formed by placing uncatalyzed material in a press, filling the uncatalyzed material with formable material, and then heating the uncatalyzed material in a heat press to form inner and outer membranes 306 and 308.